



14 Ga. X 10' Cidan



Manufacturer: [CIDAN](#)

Iron Horse No. 1040

Type: Folding Machine (Kombi Beam)
Model No.: K25-30
Capacity: Mild Steel: 14 Gauge, Stainless Steel: 18 Gauge, Aluminum: .12"
Length: 122"
Weight Approx. (Lbs.): 9,500
Electrics: Will Advise
Serial No.: 100334
Year: 2011

This K25-30 CNC Folder Includes 61" Backgauge with the Pro-Link CNC Touch Screen Control



Motorized back gauge SBG or LBG, Ball transfers in back gauge table standard on SBG (option on LBG), Squaring arm, Height adjustable back gauge (0-40mm)

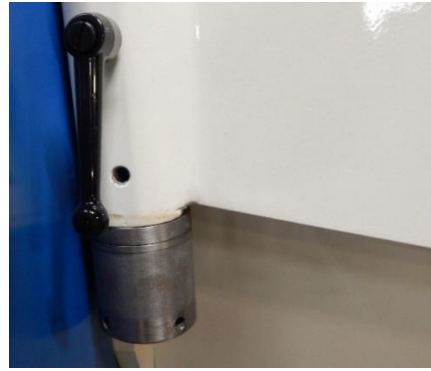


Box tooling is labeled.
(bayonet style) Not for multifold
execution, Manual crowning of folding
beam rail

Full set of Kombi tooling in millimeters.
segments of: 4(300), 2(90), 2(200),
1(350), 1(250), 1(100), 1(150), 1(80),
1(75), 1(70), 1(50), 1(40), 1(35),

Leg Out Left: 60mm
Leg Out Right: 60mm

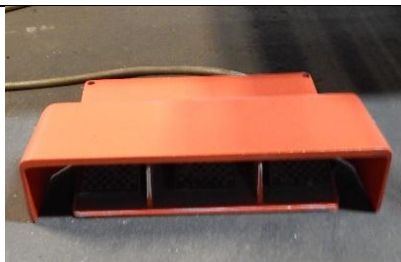
Adjustable bending bar nut and lock



Double sided folding beam rail 7/10mm with quick change tooling (bayonet style)

Concentric crowning adjustment

The pedal unit has three pedals. The left and middle pedals have two positions. The pedal on the right has one position. The second position is activated by pressing the pedal harder to overcome a pressure point (the pedal clicks).



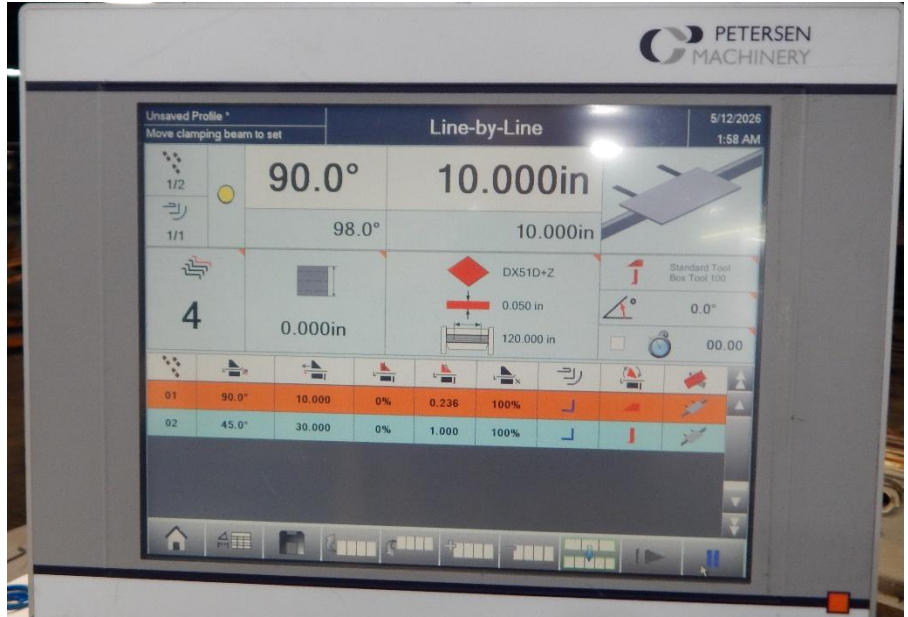
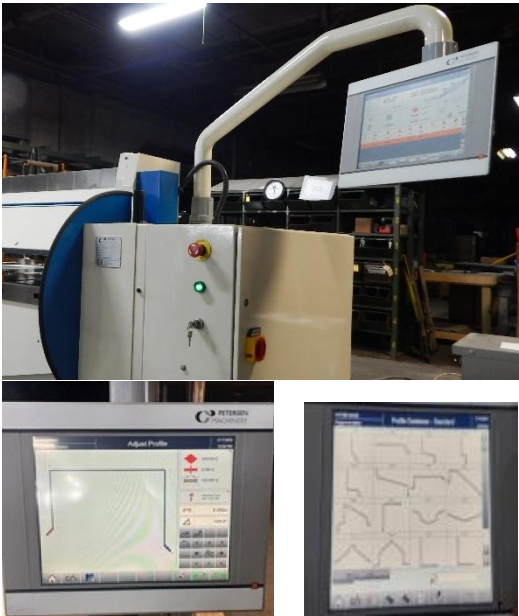
Front foot pedal with Extra foot pedal with key switch.



Moveable Foot Pedal on Rail

Allows the operator to move the foot pedal quickly and smoothly along the folding area. Appropriate when folding is done with several folding stations. Especially recommended if the machine is equipped with Multifold. This option is considered a great safety feature when bolted to the floor. When operator engages foot pedal, they are away from the upcoming folding beam.

Control System ProLink with touch screen and graphic programming.
 The ProLink program is developed for folding machines.
 With multiple design screens.



Overview

Type:

Folding
 Machines

Manufacturer:

CIDAN

Model:

K25-30

Condition:

Rebuilt

Year:

2011

Iron Horse No.

1040

Status:

For Sale

Serial #:

100334

Country:

United States

Description

Capacity: Mild Steel: 14 Gauge, Stainless Steel: 18 Gauge, Aluminum: .12"

Length: 122"

Weight: Approx. 9,500 Lbs.

Electrics: 230-Volt 3-Phase

This K25-30 CNC Folder Includes 61" Backgauge with the Pro-Link CNC Touch Screen Control

- 1/32" Nose Bar

- Light/Heavy Duty Bending Bars

- Manual Front Crowning Bend Bar Adj.

- Full set of Kombi Tools in milometers segments of:

4(300), 2(200), 1(350), 1(250), 1(100), 1(150), 1(80), 1(75), 1(70), 1(50), 1(40), 1(35), 2(90)

- Leg Out Left: 60. Leg Out Right: 60.

- Electric Foot Switch.

- Transformer included.

- Manual on USB drive. (provided)

Operations

- Clamping beam with straight rail 30-degree Lower beam rail
- Double sided folding beam rail 7/10mm with quick change tooling (bayonet style)
- Not for multifold execution, Folding beam rail 20mm with quick change tool (bayonet style)
- Manual crowning of folding beam rail
- Control System ProLink with touch screen and graphic programming
- Ball transfers in back gauge table
- Kombi clamping beam 30 straight rail and 103 mm high box tooling with radius 1mm
- Frequency/servo driven motors for both clamping and folding beams
- Hardened rails and tools
- Movable foot switch on rail
- Extra foot pedal with key switch

This brake is available to ship within 2-3 weeks, please advise at:

Farrel Tedder: 815-988-8825 or Gmail: farreltedder@gmail.com

Asking price: \$79,000.00 USD.

Thank you!

Video link: